### **1.ALL WATER TANK FROM 10 TO 20 M<sup>3</sup>** POLYETHYLENE (PE)

LAYING OUTSIDE THE WATER TABLE



# Redonnons le meilleur à la terre

#### **Technical definition**

One-piece polyethylene all-water tank with built-in pre-filter, designed to retain settleable matter present in domestic wastewater. Domestic wastewater includes black water (w.c...) and grey water (bathroom, kitchen, laundry). A complete wastewater treatment system consists of an all-water tank and a secondary treatment system, either through the soil or another filter bed.

#### 2 Functioning

1

The wastewater is collected in the all-water tank. The suspended solids settle and are digested. Over time, the volume of sludge decreases and stabilizes. On the surface, the grease is trapped and slowly hydrolyzes.

#### 3 Maintenance

Polyethylene pits are not susceptible to corrosion and do not require special maintenance. It is necessary to empty the tank when the volume of sludge reaches 50% of the volume of water in the tank.

Before draining, make sure that the water level in the piezometer is no higher than 1 m. If this is not the case, postpone draining or lower the water table. Avoid emptying during rainy periods. After each emptying operation, the tank must be immediately filled with clear water until it overflows through the outlet pipe. Integrated pre-filters should be cleaned with a hose, removing them if necessary.

#### 4 Installation

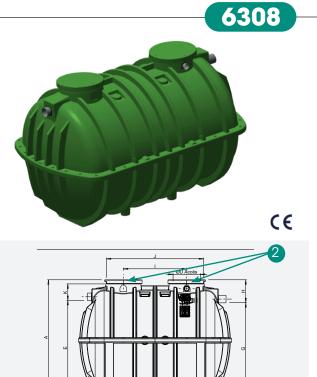
Please refer to our website for current documents. NOTE: Shackles are supplied and attached to the bowl for handling.

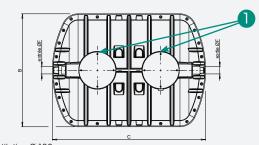
#### 5 Sizing

The capacities of the SIMOP all-water tanks take into account 2 criteria:

- Sludge storage volume
- the admissible flow rate

These criteria have enabled SIMOP to characterize the type of tank adapted to the need according to the permanent or nonpermanent use of the grouped habitat. On the basis of 150 liters of water consumed per day and per inhabitant, our all-water pits can be used according to table 01.





1. Ventilation Ø 100 2. Lid to be put down

Table 01

Useful volume	Maximum number of permanent users
10 m <sup>3</sup>	22
12 m <sup>3</sup>	26
15 m <sup>3</sup>	33
17 m <sup>3</sup>	37
20 m <sup>3</sup>	44

Reference	Dimensions in mm												
	А	Ø B	С	ØD	E	Ø F	G	н	1	J	К	Useful volume (m³)	Max. backfill height (mm)
FTE2/6308/10	2840	2490	3378	600	2085	160	2035	505	1396	2146	365	10	300
FTE2/6308/12	2840	2490	3928	600	2085	160	2035	505	1946	2696	365	12	300
FTE2/6308/15	2840	2490	4782	600	2085	160	2035	505	2800	3550	365	15	300
FTE2/6308/17	2840	2490	5332	600	2085	160	2035	505	3350	4100	365	17	300
FTE2/6308/20	2840	2490	6232	600	2085	160	2035	505	4250	5000	365	20	300
RH2/6030	Extension to be placed height 300 mm												
CA3/6394/10T	Anchoring belt to be clicked for installation in the presence of groundwater												

SIMOP FRANCE - 10 rue Richedoux 50480 SAINTE-MÈRE-ÉGLISE - FRANCE - Phone +33 (0)2 33 95 88 00 - Fax +33 (0)2 33 21 50 75 - www.simop.fr - e-mail : simop@simop.fr Non contractual document. The dimensions (in mm) are given for information only and may be modified without notice.

## ALL-WATER TANKS FROM 10 TO 20 M<sup>3</sup>

POLYETHYLENE (PE)

## 6308

#### 6 Earthworks

**Please note** the height of the tank must be calculated in such a way as to ensure that **the height of the groundwater table does not exceed 1 m above the bottom of the tank**.

Make an independent excavation for each tank and if necessary, lower the groundwater table until the backfilling of the device is completed

The walls of the excavation should be about 50 cm all around the tank.

The bottom of the embankment constituting an earthen merlon must be at least 4 m around the tank.

#### 7 Special precautions

After the lateral sand backfill has been completed and the pit has been completely filled, a self-supporting reinforced concrete slab should be built just above the upper generatrix of the tank, resting on the stabilized and undisturbed ground all around the excavation in the following cases :

1. In case of backfill of more than 30 cm above the upper generatrix of the tank.

2. In case of punctual overload due to the passage of vehicles at less than 4 m from the edge of the excavation.

- 3. When using concrete sockets.
- 4. In case of overloads due to extreme weather conditions

#### 8 Advice

To reduce the proliferation of mosquitoes in the system, the effluent must not be accessible from the outside, therefore :

- close all lids tightly,
- check and clean the insect screens on the outside air intake caps regularly,

- ensure that the secondary ventilation outlet is equipped with a mosquito screen or odor filter.

